


Date: Tuesday, 22/04/2008 3:23:41 PM  
 User: Linda Lacelle

## Process Sheet

<b>Customer</b>	: CC-DAR01 Dart Aerospace Ltd.	<b>Drawing Name</b>	: D412-702-045A
<b>Job Number</b>	: 38738		
<b>Estimate Number</b>	: 10804		
<b>P.O. Number</b>	:	<b>Part Number</b>	: D412702045A
<b>This Issue</b>	: 22/04/2008	<b>S.O. No.</b>	:
<b>Prsht Rev.</b>	: NC	<b>Drawing Number</b>	: R08-029
<b>First Issue</b>	: / /	<b>Project Number</b>	:
<b>Previous Run</b>	: 00015	<b>Drawing Revision</b>	:
	<b>Type</b> : SMALL /MED FAB	<b>Material</b>	:
<b>Written By</b>	: 	<b>Due Date</b>	: 29/04/2008
<b>Checked &amp; Approved By</b>	:	<b>Qty:</b>	1
<b>Comment</b>	:	<b>Um:</b>	Each

## Additional Product

Job Number:



<b>Seq. #:</b>	<b>Machine Or Operation:</b>	<b>Description :</b>
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1.0	D412702045A	4-Man Aft Facing Shoulder Harness, 3 poi
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**Comment:** Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)  
 4-Man Aft Facing Shoulder Harness, 3 poi  
 Original B34213 @ CHG001

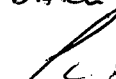
2.0	QC5	INSPECT WORK TO CURRENT STEP
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**Comment:** INSPECT WORK TO CURRENT STEP

3.0	PACKAGING 1	PACKAGING RESOURCE #1
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**Comment:** PACKAGING RESOURCE #1  
 New labels and paper work required. wr Bntel @ chg002 JLD 08/04/23  
 Re-package and return to stock  
 Location:  08/04/23 ①

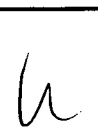
4.0	QC21	FINAL INSPECTION/W/O RELEASE
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**Comment:** FINAL INSPECTION/W/O RELEASE

Job Completion



 08/04/24

Imp Sept-07

Dart Aerospace Ltd.

36

Date: Thursday, 8/23/2007 4:26:55 PM  
User: Kim Johnston

# Process Sheet

SPLIT

Customer : CU-DAR001 Dart Helicopters Services  
Job Number : 34213  
Estimate Number : 13001  
P.O. Number : N/A  
This Issue : 8/23/2007 S.O. No. : N/A  
Prsht Rev. : NC  
First Issue : 8/23/2007 Type : SMALL /MED FAB  
Previous Run :  
Written By :  
Checked & Approved By : 1807.08.23  
Comment : est rev A 07.08.22 new issue EC

Drawing Name : DART 4-MAN 3-POINT AFT FACING SHOULDER  
HARNESS ASSEMBLY  
Part Number : D412702045A  
Drawing Number : IIN D412-702 REV E  
Project Number : N/A  
Drawing Revision : E  
Material : N/A  
Due Date : 9/3/2007 Qty: 1 Um: 2 Each

## REFERENCE ONLY

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	DC	DOCUMENT CONTROL
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Comment: DOCUMENT CONTROL

Photocopy bluefile & type labels per PPP D412-702-045A CHG001

✓  
Er 07/09/06

2.0	D412702111A	HARNESS ASSEMBLY
-----	-------------	------------------



Comment: Qty.: 2.0000 Each(s)/Unit Total : 4.0000 Each(s)

HARNESS ASSEMBLY

BATCH: B34228

3.0	D412702113A	HARNESS ASSEMBLY
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Comment: Qty.: 2.0000 Each(s)/Unit Total : 4.0000 Each(s)

HARNESS ASSEMBLY

BATCH: B34229

4.0	D3572041	GUIDE ASSEMBLY
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Comment: Qty.: 2.0000 Each(s)/Unit Total : 4.0000 Each(s)

GUIDE ASSEMBLY

B31870 2X

5.0	AN416A	Bolt
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Comment: Qty.: 2.0000 Each(s)/Unit Total : 4.0000 Each(s)

Bolt

M18949

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: DART 4-MAN 3-POINT AFT FACING SHOULDER HARNESS  
ASSEMBLY

Job Number: 34213

Part Number: D412702045A

Seq. #	Machine Or Operation	Description
6.0	AN425A	BOLT
Comment: Qty.: 4.0000 Each(s)/Unit Total: 8.0000 Each(s) BOLT M104438 4X		
7.0	AN960JD416	Washer
Comment: Qty.: 20.0000 Each(s)/Unit Total: 40.0000 Each(s) Washer batch: M103691 20X M104215 20X		
8.0	MS21042L4	Nut
Comment: Qty.: 6.0000 Each(s)/Unit Total: 12.0000 Each(s) Nut batch: M102552 6X M104215 6X 7/8/27 (2)		
9.0	QC3	INSPECT WORK TO CURRENT STEP
Comment: INSPECT WORK TO CURRENT STEP En 4/6/06 (1)		
10.0	PACKAGING 1	PACKAGING RESOURCE #1
Comment: PACKAGING RESOURCE #1 Identify and pack for shipping as per PPP D412-702-045A CHG001 Location: DASH 207/8/6 (1) PPP Rev: DASH		
11.0	QC21	FINAL INSPECTION/W/O RELEASE
Comment: FINAL INSPECTION/W/O RELEASE D07109/06 (1)		
Job Completion		U 8/20/06